## **PLENARY SESSION**

## **Plenary Talk 1 - Partnering for a Safer Tomorrow**

Nitin Natarajan, Deputy Director | Cybersecurity and Infrastructure Security Agency (CISA)

CISA's Deputy Director, Mr. Nitin Natarajan, discussed how CISA collaborates with EPA to further both agencies' missions, including how this partnership has strengthened joint efforts to prevent future chemical-related disasters. Together with their partners within the scientific, research, governmental, and private stakeholder communities, this platform provides each area of expertise an opportunity to explore the challenges faced by regions, states, and local governments in responding to natural, accidental, or deliberate incidents to our nation's infrastructure.